

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



arecal Biocut drilling and cutting fluid 400 ml

Version	Revision Date:	SDS Number:	Date of last issue: 30.05.2023
3.0	25.06.2024	8077392-00006	Date of first issue: 01.04.2021

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : arecal Biocut drilling and cutting fluid 400 ml

Product code : 0896 413 400

Unique Formula Identifier (UFI) : A800-POU9-400G-THE7

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Sub-stance/Mixture : Lubricant
Professional use product

Recommended restrictions on use : Not applicable

1.3 Details of the supplier of the safety data sheet

Company : RECA NORM GmbH
Am Wasserturm 4
DE-74635 Kupferzell

Telephone : +49 7944 61 0

E-mail address of person responsible for the SDS : sds@reca.com

1.4 Emergency telephone number

+49 (0)6132 – 84463

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Aerosols, Category 1

H222: Extremely flammable aerosol.

H229: Pressurised container: May burst if heated.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)


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Hazard pictograms : 

Signal word : Danger

Hazard statements : H222 Extremely flammable aerosol.
H229 Pressurised container: May burst if heated.

Precautionary statements : **Prevention:**
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P211 Do not spray on an open flame or other ignition source.
P251 Do not pierce or burn, even after use.
Storage:
P410 + P412 Protect from sunlight. Do not expose to temperatures exceeding 50 °C/ 122 °F.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Remarks : No hazardous ingredients

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.

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- Protection of first-aiders : First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists (see section 8).
- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : In case of contact, immediately flush skin with plenty of water.
Get medical attention if symptoms occur.
- In case of eye contact : Flush eyes with water as a precaution.
Get medical attention if irritation develops and persists.
- If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention if symptoms occur.
Rinse mouth thoroughly with water.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically and supportively.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Flash back possible over considerable distance.
Vapours may form explosive mixtures with air.
Exposure to combustion products may be a hazard to health.
If the temperature rises there is danger of the vessels bursting due to the high vapor pressure.

Hazardous combustion products : Carbon oxides

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
Use personal protective equipment.

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Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Remove all sources of ignition.
Use personal protective equipment.
Follow safe handling advice (see section 7) and personal protective equipment recommendations (see section 8).

6.2 Environmental precautions

Environmental precautions : Avoid release to the environment.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g. by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Non-sparking tools should be used.
Soak up with inert absorbent material.
Suppress (knock down) gases/vapours/mists with a water spray jet.
For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absorbent.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

6.4 Reference to other sections

See sections: 7, 8, 11, 12 and 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Technical measures : See Engineering measures under EXPOSURE

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CONTROLS/PERSONAL PROTECTION section.

- Local/Total ventilation : If sufficient ventilation is unavailable, use with local exhaust ventilation.
If advised by assessment of the local exposure potential, use only in an area equipped with explosion-proof exhaust ventilation.
- Advice on safe handling : Avoid breathing spray.
Do not swallow.
Avoid contact with eyes.
Avoid prolonged or repeated contact with skin.
Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Take precautionary measures against static discharges.
Take care to prevent spills, waste and minimize release to the environment.
Do not spray on an open flame or other ignition source.
- Hygiene measures : If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the working place. When using do not eat, drink or smoke. Wash contaminated clothing before re-use.

7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : Store locked up. Keep in a cool, well-ventilated place. Store in accordance with the particular national regulations. Do not pierce or burn, even after use. Keep cool. Protect from sunlight.
- Advice on common storage : Do not store with the following product types:
Self-reactive substances and mixtures
Organic peroxides
Oxidizing agents
Flammable solids
Pyrophoric liquids
Pyrophoric solids
Self-heating substances and mixtures
Substances and mixtures, which in contact with water, emit flammable gases
Explosives
Gases
- Storage class (TRGS 510) : 2B
- Recommended storage temperature : < 40 °C

7.3 Specific end use(s)

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Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Butane	106-97-8	AGW	1.000 ppm	DE TRGS 900
			2.400 mg/m ³	
		Peak-limit: excursion factor (category): 4;(II)		
		MAK	1.000 ppm	DE DFG MAK
2.400 mg/m ³				
Peak-limit: excursion factor (category): 4; II				
Further information: Either there are no data for an assessment of damage to the embryo or foetus, including developmental neurotoxicity, or the currently available data are not sufficient for classification in one of the groups A - C				
Propane	74-98-6	AGW	1.000 ppm	DE TRGS 900
			1.800 mg/m ³	
		Peak-limit: excursion factor (category): 4;(II)		
		MAK	1.000 ppm	DE DFG MAK
1.800 mg/m ³				
Peak-limit: excursion factor (category): 4; II				
Further information: Either there are no data for an assessment of damage to the embryo or foetus, including developmental neurotoxicity, or the currently available data are not sufficient for classification in one of the groups A - C				

8.2 Exposure controls

Engineering measures

Minimize workplace exposure concentrations.

If sufficient ventilation is unavailable, use with local exhaust ventilation.

If advised by assessment of the local exposure potential, use only in an area equipped with explosion-proof exhaust ventilation.

Personal protective equipment

Eye/face protection : Please follow all applicable local/national requirements when selecting protective measures for a specific workplace.

Wear the following personal protective equipment:

Safety glasses

Always wear eye protection when the potential for inadvertent eye contact with the product cannot be excluded.

Equipment should conform to DIN EN 166

Hand protection

Material : Nitrile rubber

Break through time : >= 480 min

Glove thickness : >= 0,38 mm

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- Remarks : Choose gloves to protect hands against chemicals depending on the concentration and quantity of the hazardous substance and specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday.
- Skin and body protection : Wear the following personal protective equipment: If assessment demonstrates that there is a risk of explosive atmospheres or flash fires, use flame retardant antistatic protective clothing.
- Respiratory protection : If adequate local exhaust ventilation is not available or exposure assessment demonstrates exposures outside the recommended guidelines, use respiratory protection. Equipment should conform to DIN EN 14387
- Filter type : Combined particulates, organic gas and low boiling vapour type (AX-P)
-

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

- Physical state : Aerosol containing a liquefied gas
- Propellant : Butane, Propane
- Colour : yellow
- Odour : characteristic
- Odour Threshold : No data available
- Melting point/freezing point : No data available
- Initial boiling point and boiling range : Not applicable
- Flammability (solid, gas) : Extremely flammable aerosol.
- Upper explosion limit / Upper flammability limit : No data available

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Lower explosion limit / Lower flammability limit : No data available

Flash point : Not applicable

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : substance/mixture is non-soluble (in water)

Viscosity
Viscosity, kinematic : 35 mm²/s (40 °C)

Solubility(ies)
Water solubility : insoluble

Partition coefficient: n-octanol/water : Not applicable

Vapour pressure : Not applicable

Density : 0,92 g/cm³ (20 °C)

Relative vapour density : Not applicable

Particle characteristics
Particle size : Not applicable

9.2 Other information

Explosives : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Evaporation rate : Not applicable

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SECTION 10: Stability and reactivity

10.1 Reactivity

Not classified as a reactivity hazard.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : Extremely flammable aerosol.
Vapours may form explosive mixture with air.
If the temperature rises there is danger of the vessels bursting due to the high vapor pressure.
Can react with strong oxidizing agents.

10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid : Oxidizing agents

10.6 Hazardous decomposition products

No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure : Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

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Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

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12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : Dispose of in accordance with local regulations. According to the European Waste Catalogue, Waste Codes are not product specific, but application specific. Waste codes should be assigned by the user, preferably in discussion with the waste disposal authorities. Do not dispose of waste into sewer.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal. Empty containers retain residue and can be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, or other sources of ignition. They may explode and cause injury and/or death. If not otherwise specified: Dispose of as unused product. Please ensure aerosol cans are sprayed completely empty (including propellant)

Waste Code : The following Waste Codes are only suggestions:

- unused product
16 05 04, gases in pressure containers (including halons) containing hazardous substances
- used product
16 05 04, gases in pressure containers (including halons) containing hazardous substances
- uncleaned packagings
15 01 10, packaging containing residues of or contaminated by hazardous substances

SECTION 14: Transport information

14.1 UN number or ID number

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ADN : UN 1950
ADR : UN 1950
RID : UN 1950
IMDG : UN 1950
IATA : UN 1950

14.2 UN proper shipping name

ADN : AEROSOLS
ADR : AEROSOLS
RID : AEROSOLS
IMDG : AEROSOLS
IATA : Aerosols, flammable

14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADN	: 2	2.1
ADR	: 2	2.1
RID	: 2	2.1
IMDG	: 2.1	
IATA	: 2.1	

14.4 Packing group

ADN
Packing group : Not assigned by regulation
Classification Code : 5F
Labels : 2.1

ADR
Packing group : Not assigned by regulation
Classification Code : 5F
Labels : 2.1
Tunnel restriction code : (D)

RID
Packing group : Not assigned by regulation
Classification Code : 5F
Hazard Identification Number : 23
Labels : 2.1

IMDG
Packing group : Not assigned by regulation
Labels : 2.1
EmS Code : F-D, S-U

IATA (Cargo)
Packing instruction (cargo aircraft) : 203

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Packing instruction (LQ) : Y203
Packing group : Not assigned by regulation
Labels : Flammable Gas

IATA (Passenger)

Packing instruction (passenger aircraft) : 203
Packing instruction (LQ) : Y203
Packing group : Not assigned by regulation
Labels : Flammable Gas

14.5 Environmental hazards

ADN

Environmentally hazardous : no

ADR

Environmentally hazardous : no

RID

Environmentally hazardous : no

IMDG

Marine pollutant : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Remarks : Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:
Number on list 75
If you intend to use this product as tattoo ink, please contact your vendor.



Substance(s) or mixture(s) are listed here according to their appearance in the regulation, irrespective of their use/purpose or the conditions of the restriction. Please refer to the conditions in corresponding Regulation to determine whether an entry is applicable to the placing on the market or not.

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REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59) : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

		Quantity 1	Quantity 2
P3a	FLAMMABLE AEROSOLS	150 t	500 t
18	Liquefied flammable gases (including LPG) and natural gas	50 t	200 t

Water hazard class (Germany) : nwg not water endangering
Classification according to AwSV, Annex 1 (2.2)

TA Luft List (Germany) : 5.2.1: Total dust:
Not applicable
5.2.2: Inorganic substances in powdered form:
Not applicable
5.2.4: Inorganic substances in gaseous form:
Not applicable
5.2.5: Organic Substances:
Not applicable
5.2.7.1.1: Carcinogenic substance:
Not applicable
5.2.7.1.1: Quartz fine dust PM4:
Not applicable
5.2.7.1.1: Formaldehyde:
Not applicable
5.2.7.1.1: fibres:
Not applicable
5.2.7.1.2: Germ cell mutagens:
Not applicable
5.2.7.1.3: Substances toxic to reproduction:
Not applicable
5.2.7.2: Poorly degradable, easily enrichable and highly toxic organic substances:
Not applicable

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Volatile organic compounds : Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content: 29 %

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

15.2 Chemical safety assessment

A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

Other information : Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

Full text of other abbreviations

DE DFG MAK : Germany. MAK BAT Annex IIa
DE TRGS 900 : Germany. TRGS 900 - Occupational exposure limit values.
DE DFG MAK / MAK : MAK value
DE TRGS 900 / AGW : Time Weighted Average

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Re-

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striction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

Sources of key data used to compile the Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Classification of the mixture:

Aerosol 1

H222, H229

Classification procedure:

Based on product data or assessment

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

DE / EN